

PROJECT LEAD THE WAY

**PLTW**

# Introduction to Materials

# What Are Materials?

Substances out of which all things are made

Currently the MatWeb Material Property Data website lists over 76,000 individually unique materials <http://www.matweb.com>

**What materials are present in the classroom?**



# Material History

Throughout history cultures have been defined by their ability to select and modify materials.

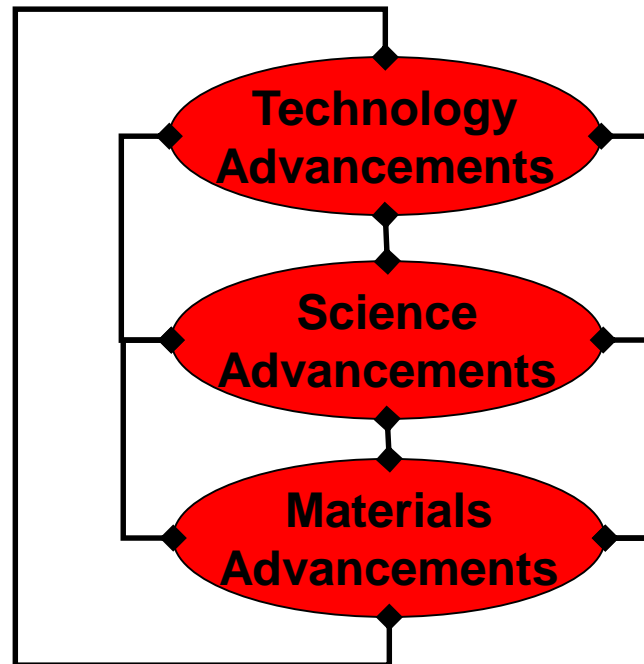
Can you think of a time in America when material availability played a critical role in defining culture?

Is American culture currently being defined by availability and demand for materials?

# Material History

Materials continue to change the world.

Advancements in **materials, technology, and science** create continued advancement possibilities for each sector.



# Material Composition

**What makes a material?**

## Elements

Consist of **only one** type of particle or atom

Cannot be broken down

## Criteria for element classification

Based on individual properties

Grouped according to shared properties

Amount of substance is irrelevant

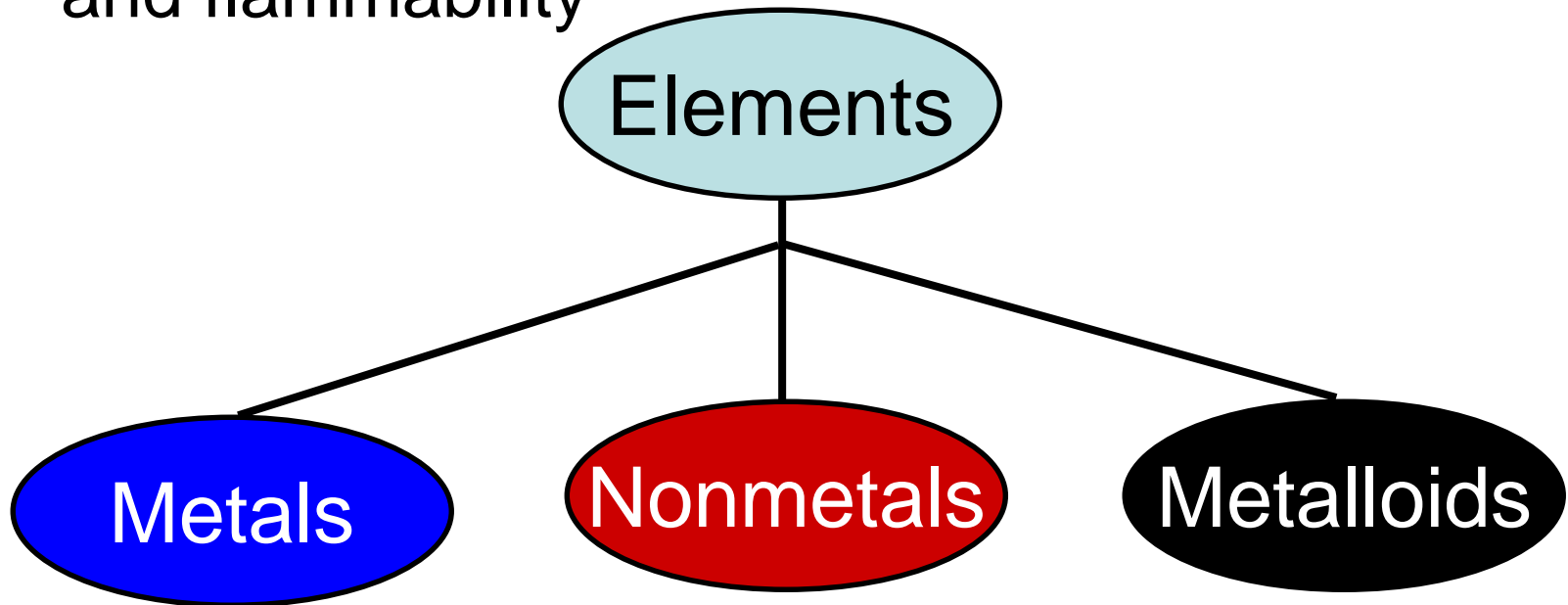
# Material Composition

## Classification of Elements

Divided into three categories based on

**Physical Properties** – Boiling point, melting point, density, color, hardness, and texture

**Chemical Properties** – Reactivity to acid, oxygen, and flammability



# Material Composition

## Metal Elements

### Distinguishing Characteristics

Good conductors of heat and electricity, hard, shiny, reflect light, malleable, ductile, typically have one to three valence electrons



# Material Composition

## Nonmetal Elements

### Distinguishing Characteristics

Most are gases at room temperature

Solids are dull, brittle, and powdery; electrons are tightly attracted and restricted to one atom; poor conductors of heat and electricity



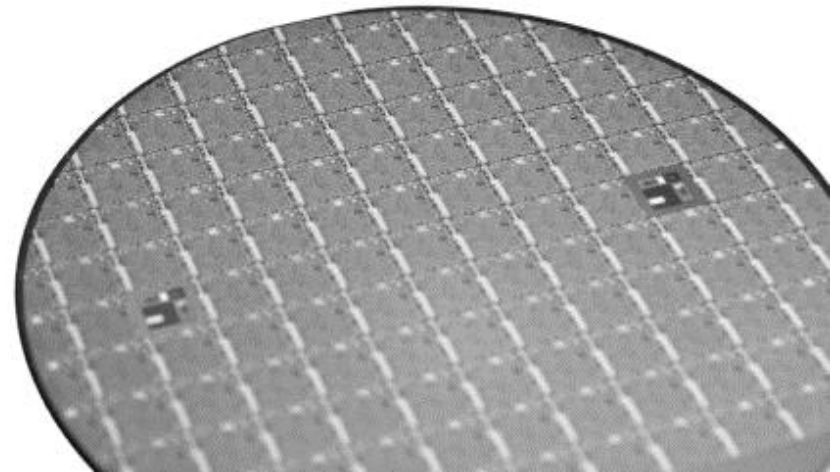
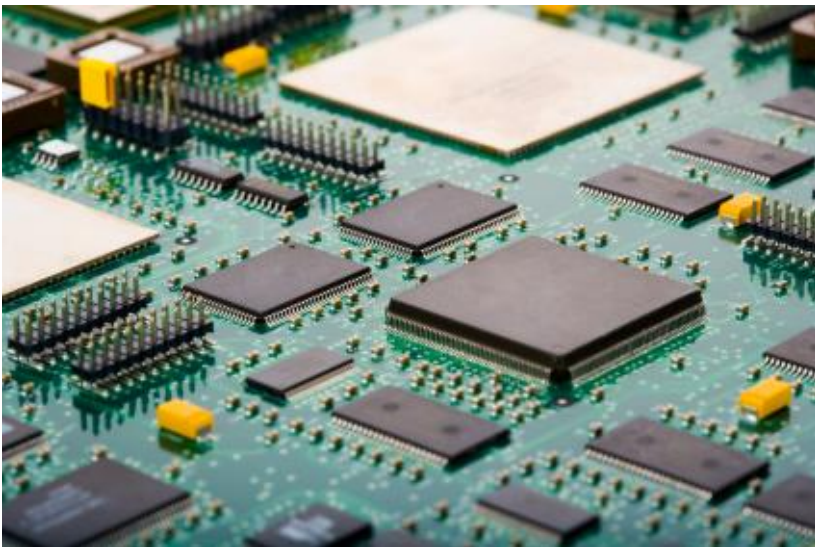


# Material Composition

## Metalloids

### Distinguishing Characteristics

Possess both metallic and nonmetallic properties



# Material Composition

## Compounds

Most substances are compounds

Compounds are created when two or more elements are chemically combined

Properties are different than the elements from which the compound was created



# Material Composition

## Compounds

Element combinations are not random but based upon specific mass ratios, such as

$\text{H}_2\text{O}$  = 1 g of hydrogen to 8 g of oxygen

Compounds can **only** be broken down through chemical processes, **not** physical processes



# Material Composition

## Mixtures

Non-chemical combination of any two or more substances

Elements within the mixture retain their identity

Mixtures do not have a definite ratio

Mixtures can be physically separated



# Material Classification

Based upon material composition and distinguishable properties

Common material classification categories:

Metallic Materials

Ceramic Materials

Organic Materials

Polymeric Materials

Composite Materials

# Metallic Materials

## Distinguishing Characteristics

Pure metal elements

*(Not commonly found or used)*

Metal element compounds (**alloy**)

*(Commonly used due to the engineered properties of the compound)*

Thermal and electrical conductors

Mechanical properties include strength and plasticity



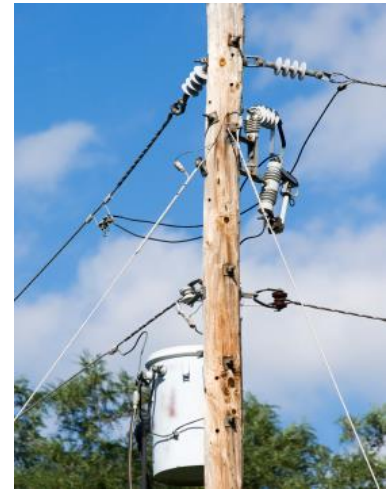
# Ceramic Materials

## Distinguishing Characteristics

Compounds consisting of metal and nonmetal elements

Thermal and electrical insulators

Mechanical properties include high strength at high temperatures and brittleness





# Ceramic Materials

## Applications

**Clay**—Shaped, dried, and fired inorganic material

**Examples:** Brick, tile, sewer pipe, chimney flue, china, porcelain, etc.



**Refractory**—Designed to provide acceptable mechanical or chemical properties while at high temperatures

**Example:** Space shuttle all-silica insulating tiles





# Ceramic Materials

## Applications

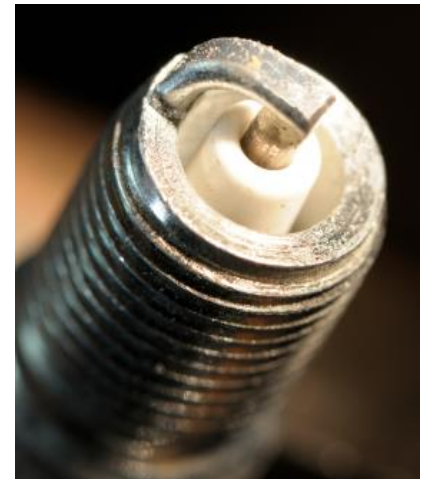
### Electrical

**Resistors**—Create desired voltage drops and limit current

**Thermistors**—Application of heat regulates current flow

**Rectifiers**—Allow current to flow in one direction

**Heating elements** for furnaces



# Organic Materials

## Distinguishing Characteristics

Are or were once living organisms

Consist of mostly carbon and hydrogen

Genetically alterable

Renewable

Sustainable



# Polymeric Materials

## Distinguishing Characteristics

Compounds consist of mostly organic elements

Low density

Mechanical properties include flexibility and elasticity

## Polymeric Subgroups

Plastics

Elastomers



# Polymeric Materials

## Plastics

### Thermoplastic

Formed into a desired shape by applying heat and pressure and being cooled

May be heated and remolded



### Thermosetting

Formed into a desired shape by applying heat and pressure and being cooled

May not be heated and remolded



# Polymeric Materials

## Elastomers

Natural or synthetic material

Can be stretched 200 percent of their length at room temperature and can return quickly to original length after force is released



## Vulcanization

Chemical process used to form strong bonds between adjacent polymers to produce a tough, strong, hard rubber (automobile tires)



# Composite Materials

## Distinguishing Characteristics

Composed of more than one material

Designed to obtain desirable properties from each individual material





# Composite Materials

**Layer Composites**—Alternate layers of materials bonded together

**Particulate Composites**—Discrete particles of one material surrounded by a matrix of another material

**Fiber-Reinforced Composites**—Composed of continuous or discontinuous fibers embedded in a matrix of another material



# Material Selection

Material selection is based upon application, required material properties, and budget.

Applications can vary from electrical components to construction of large-scale civil engineering projects.

Initial material property considerations consist of **product function**, **environmental conditions**, and **material degradation**.





# Material Selection

Refined material selection based upon:

Technical and structural analysis

Examination of known and desired properties,  
such as:

Mechanical

Thermal

Electromagnetic

Chemical

# Material Selection

## Mechanical Properties

Deformation and fracture as a response to applied mechanical forces

Strength

Hardness

Ductility

Stiffness

# Material Selection

## Thermal Properties

Affected by heat fluxes and temperature changes

**Thermal Capacity**—Heat storage capacity of a material

**Thermal Conductivity**—Capacity of a material to transport heat

**Thermal Expansion**—How a material expands or contracts if the temperature is raised or lowered

# Material Selection

## Electrical Properties

Material response to electromagnetic fields

**Electrical Conductivity**—Insulators, dielectrics, semiconductors, semimetals, conductors, superconductors

**Thermoelectric**—Electrical stimuli provoke thermo responses; thermo stimuli provoke electrical responses

# Material Selection

## Chemical Properties

Response and impact of environment on material structures

**Oxidation and Reduction**—Occur in corrosion and combustion

**Toxicity**—The damaging effect a material has on other materials

**Flammability**—The ability of a material to ignite and combust

# Material Selection—Alternative

Material selection and development is currently focused on alternative materials.

Alternative materials are being designed to solve socioeconomic problems such as sustained economic development and depletion of natural resources.

Alternative materials include

- Fullerenes

- Liquid Crystals

- Biocompatible Materials

- Microelectronics